

CLAIMS

1. A multilayered resin stretched film having an opacity of 70 % or more and capable of being sealed by heat and/or fusion, which comprises: (i) a uniaxially stretched film substrate layer containing (A) from 40 to 90 % by weight of a propylene based polymer and (B) from 10 to 60 % by weight of an inorganic fine powder and/or an organic filler; and, on at least one side thereof, (ii) a printable and uniaxially stretched film surface layer containing (C) from 70 to 95 % by weight of a propylene based random copolymer and (D) from 5 to 30 % by weight of an antistatic agent.

2. The multilayered resin stretched film according to claim 1, wherein the propylene based polymer is selected from the following (a-1) to (a-3):

(a-1) a random copolymer comprising from 2 to 10 % by weight of ethylene and from 90 to 98 % by weight of propylene,

(a-2) a random copolymer comprising from 0 to 5 % by weight of ethylene, from 8 to 30 % by weight of butene-1, and from 65 to 92 % by weight of propylene, and

(a-3) a propylene homopolymer.

3. The multilayered resin stretched film according to claim 1, wherein the inorganic fine powder (B) is a compound mainly containing calcium carbonate or titanium oxide.

4. The multilayered resin stretched film according to claim

1, wherein the propylene based random copolymer (C) is a propylene-ethylene random copolymer or a propylene-butene-1 random copolymer, which are polymerized by a metallocene catalyst and have the following characteristics (b-1) and (b-2):

(b-1) an extraction amount, as extracted at 40 °C using o-dichlorobenzene as a solvent, is not more than 4.0 % by weight, and

(b-2) a melting peak temperature by DSC is in the range of from 110 to 140 °C.

5. The multilayered resin stretched film according to claim 1, wherein the propylene based random copolymer (C) is a random copolymer comprising from 2 to 10 % by weight of ethylene and from 90 to 98 % by weight of propylene or a random copolymer comprising from 0 to 5 % by weight of ethylene, from 8 to 30 % by weight of butene-1, and from 65 to 92 % by weight of propylene, each having a melting peak temperature by DSC of from 110 to 140 °C.

6. The multilayered resin stretched film according to claim 1, wherein the antistatic agent (D) is a resin composition comprising a polypropylene based resin, an aromatic ring-containing polyether ester amide, a polyamide resin, and a modified low-molecular weight polypropylene.

7. The multilayered resin stretched film according to claims 1 to 6, wherein the uniaxially stretched film is one

heat stretched among rolls and/or within an oven.

8. A blister pack comprising a transparent polypropylene based sheet container formed by thermoforming as a packaging container, which is sealed from the upper face by heat and/or fusion, wherein goods are stored, and the multilayered resin stretched film according to claims 1 to 7, both sides of which are printed, is overlaid on the opened face of the container.